



North American Pipe Corporation™

ASTM D3034: Solvent Weld Gravity Sewer Pipe

North American Pipe's Solvent Weld ASTM D3034 Gravity Sewer PVC product line is manufactured to meet the needs of residential waste water control, residential, commercial, industrial, and agricultural rain leader and storm runoff systems and other non-pressure applications. With top quality raw materials and modern processing technology, North American Pipe's Solvent Weld ASTM D3034 Gravity Sewer pipe meets all industry standards in addition to our own rigorous quality control standards. North American Pipe's Solvent Weld ASTM D3034 Gravity Sewer pipe utilizes deep socket bells throughout the entire product offering. North American Pipe produces Solvent Weld Gravity Sewer pipe in both solid wall and various perforated configurations. Whether specifying or installing our pipe you can be assured that North American Pipe will provide the pipe "Right, On Time, All the Time".



Short Form Specification ASTM D3034 Solvent Weld Gravity Sewer

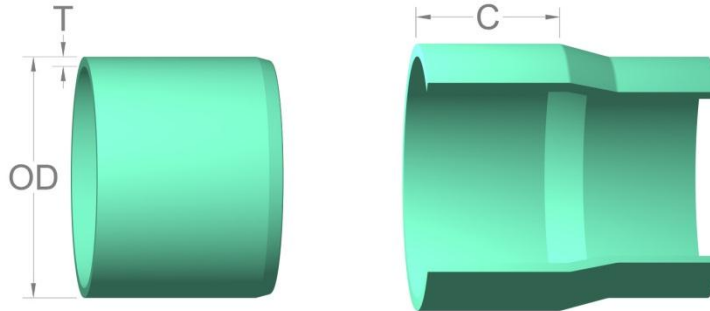
Pipe Standard:	ASTM D3034
Pipe Compound:	ASTM D1784 Cell Class 12454
End Type:	Belled
Wall Thickness:	ASTM D3034 SDR 35 (46 PSI) or SDR 26 (115 PSI)
Applications:	Residential Water Residential, Commercial, Industrial & Agricultural Rain Leader & Storm Runoff
Color:	Green
Lay Length:	10'
Installation:	North American Pipe's Installation Guide for Solvent Welded PVC Pipe

Rev: 04/2012



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NOMINAL PIPE SIZE	OUTSIDE DIA. – NOM. (OD)	**APPROX. BELL DEPTH (C)
4"	4.22	4.00
6"	6.23	5.00
8"	8.40	6.00
10"	10.50	7.50
12"	12.50	8.50

NOMINAL PIPE SIZE	SDR 35 (T)	SDR 26 (T)	SDR 23.5 (T)
4"	.120	.162	.178
6"	.180	.241	.265
8"	.240		
10"	.300		
12"	.360		

4" & 6" perforated pipe is supplied with 2 rows of ½" diameter holes every 5 inches. Rows are parallel to the axis of the pipe and are 120° apart. Alternate hole spacing and diameters are available.

Note: These dimensions are for estimating purposes only ** Nominal depth, depth will vary by pressure class